

CATALOGUE



SEMV-H TYPE UP TO 36KV

METAL-CLAD SWITCHGEAR

SEMV-H are manufactured strictly in compliance with the local and international standards. Type tests are performed to ensure their reliability, as well as R&D efforts that are manufacturing to produce economical and easily-maintainable products

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General

SEMV-H metal-clad switchgear was designed with advanced international technology and has been compre¬hensively and successfully type-tested.

SEMV-H switchgear is typically used in power plants, transformer substations and switching substation of public utilities and is suitable to provide control and pro¬tection for motors, transformers, capacitors.

The rated voltage of SEMV-H up to 36kv, and the rated cur¬rent ranges from 630A to 4000A. All SEMV-H switchgear with switching devices ore equipped with VCB.

SEMV-H is especially suitable for the application in in industrial and public utilities, such as iron and steel mill, mining, oil & gas, and infrastructure projects such as buildings, airports, pump stations etc.

The design of the SEMV-H switchgear conforms to IEC standards.





Excellent Performance

Comprehensive and Reliable Interlocking System

SEMV-H is equipped with a comprehensive system of preventive mechanical interlockings to protect the equipment operation and service personnel from dangers of maloperation. The interlockings are designed to prevent.

- A closed circuit breaker being inserted into or Withdrawn from the service position.
- A circuit breaker being closed in other than the service, test positions.
- A circuit breaker being racked into the service position if the secondary contacts plug has not been fitted.
- Insertion of the circuit breaker into service position or withdrawal from service position if the door of circuit breaker compartment is opened.
- Closing of earthing switch when the circuit breaker is locked in the service position.
- Opening of the door of cable compartment when the earthing switch IS in open position.
- Disengagement of secondary plug from socket when the circuit breaker is located at service position.

Shutter Locking System

SEMV-H is equipped with shutters in front of the spouts in the circuit breaker comportment and when the circuit breaker is in the test or pull-out position, the shutter will automatically close and lock to provide the designed IP protection ond to prevent from mistake-opening which will couse lethal danger in some cosed to the operating personnel during mointenance.

Design on Safety

On the top of all three high voltage comportments. SEMV-H is equipped with pressure relief flops, which will open automatically to the rear Side of switch¬gear when pressure loading is enabled because of internal arcing faults in the corresponding comportment. The pressure relief flops protects from the following dangerous Situation which will endanger the operating personnel or extend the effect of the fault to the whole switchgear system:

- Burn-through of barriers to adjacent comportments
- Burn-through of partitions to adjacent panels

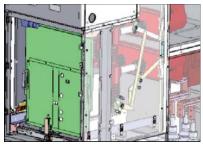
Over-pressure loading to adjacent comportments and panels

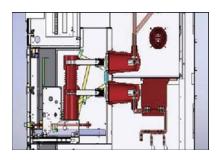
Properly closed doors, shutters, etc open themselves Ports of switchgear fly off.

Arc-proof

The enclosed of SEMV-H is designed with ingress protection degree of I PAX os per IEC 62271-200. The metallic and earthed enclosure protects the operational against the approach with live ports ond against contact with moving ports inside the switchgear panel. It also protects the switchgear ogoinst the penetration of external bodies which could cause 0 severe short-circuit of the system. Although all specialists ore in basic agreement that manufacturers ond end users have to mind preventing faults in switchgear installations in which internal orcing occurs, however, it is also known that such faults cannot be completely prevented in all coses. This is the reason why in most countries the internal arcing test is compulsory condition for medium voltage metal-clod switchgear. Thanks to Its completed metal-clad design and its sturdy hinge and locking system of doors. SecoGear hod successfully passed the internal orcing fault test in accordance to IEC 62271-200 in oil three high voltage comportments.







Excellent Performance

Space Heaters

In order to avoid risk of condensation inside the switchgear due to humidity. SecoGeor is equipped with space heaters in both coble and circuit breaker comportments. To guarantee efficiency, the space heaters should be permanently energized during installation and commissioning period, after that, space heaters con be permanently energized or be controlled by humidity sensors

Highest Resistance to Climate and Environment

SecoGear is equipped with the following components, which guarantee high level of independence of climatic and environmental conditions.

Epoxy resin embedded pole vacuum circuit breaker. Ribbed insulators and bushings.

Totally enclosed under all operation conditions.

Thonks to these integrants. SecoGear hod successfully passed the high altitude application test up to 2000m above the sea level, the grade II pollution test, the condensation test, the salty fog test. Etc.

Remote Control Solution

• Only for special order

Remote convol from 0 central control room that is an indispensable requirement for intelligent switchgear system, the following functions of SecoGear are provided:

- Moving a motorized withdrawable unit into the test or service position.
- Opening and closing of the switching device. Feeder earthing and short-circuiting with motor driven earthing switch.

Reliability

- 1 Low voltage and 3 high voltage compartments are completely separated from each other, which limits influence from the individual comportment and prevents the over spreading of accident.
- SEMV-H is equipped with a Quick-action earthing switch with short-circuit making capability.
- The busbar is protected by heat shrinkable material with high dielectric strength, and provided with inter-unit bush¬ing to prevent travelling of arcing to other panels

SEMV-H is outfitted with the highly reliable VCB with excellent electrical performance.

Safety

- The switchgear is designed with 0 number of interlocking sys¬tems to prevent maloperations.
- The circuit breaker can only be moved from test position into service position land vice versol when the circuit breaker is opened.
- The earthing switch can not be closed when the circuit breaker is in service position and in the positions from test to service.
- The door of the coble compartment can be opened only when the earthing switch is closed, and at the same time the earthing switch con be opened only when the door is closed.
- The secondary plug can only be inserted or removed when the circuit breaker is in the test position.
- The circuit breaker can only be closed when the circuit breaker is precisely in the definite test or service position.
- When the circuit breaker is removed from service position the metal shutters will close automatically.
- The switchgear is internally arc proof.
- All high voltage compartments are designed with pressure relief and pressure relief flaps located on the top of the switchgear

Any overpressure inside the panel resulting from internal arcing is released by pressure relief flaps.

Adaptability

- The cable comportment provides ample space for easy connection of cables.
- Standard current Uansformers. zero sequence current transformers, voltage transformers, surge arresters, relays and other instruments can be easily installed inside the switchgear.
- SecoVac vacuum circuit breakers with the same rating are interchangeable without any adjustment
- CNC punching and bending machine ensures high quality and consistent dimensions and weights of the cubicle.



Certificate and Partnership

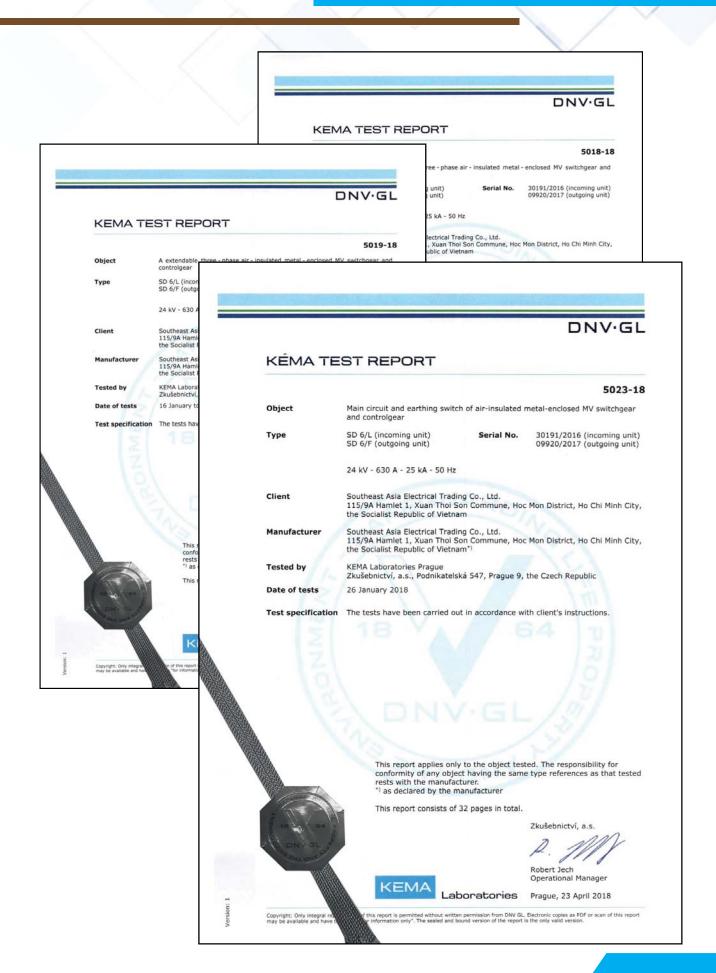








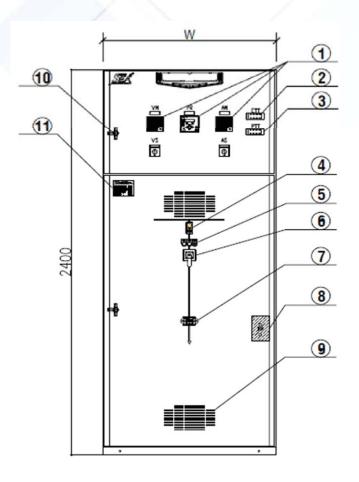
Certificate and Partnership



Outline contruction

External structure

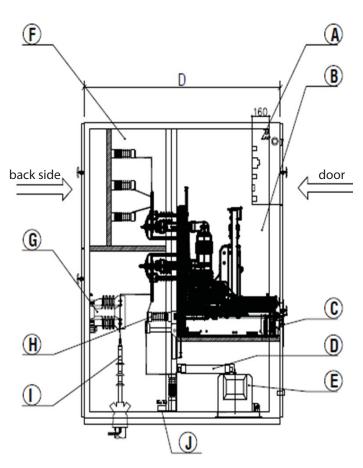
- 1. Meter and Protection relay
- 2. Contacter check current
- 3. Contacter check pressure
- 4. On/off status of circuit breaker VCB/LBS
- 5. Lamp for the on/off status of the circuit breaker
- 6. Switch on/off of the circuit breaker VCB/ LBS
- 7. Indicator lamp
- 8. Earthing switch
- 9. Ventilation
- 10. Doorknob
- 11. Label



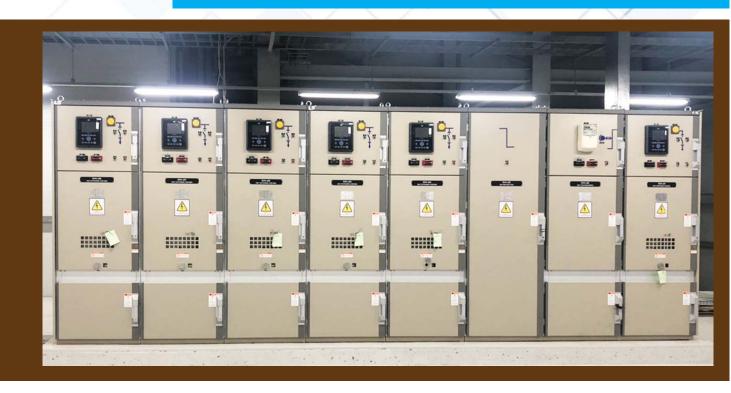
Inside structure

SITE ELEVATION

- A: Low Voltage compartment
- B: Switchgear equipment VCB/LBS compartment
- C: Earthing compartment
- D: Fuse
- E: Power Transformer
- F: Busbar compartment
- G: Current transformer
- H: Potentiometer
- I: input/output Cable compartment
- J: Electric cabinet dryer



MV Series - List of available units



MEDIUM VOLTAGE CABINET 7.2kV



Technical Cha	racteristics			Spec	cificatio	ns			
Rated Voltage (kV)				7.2				
Number of electro				3					
Rated frequency (Hz)				50/60				
U	Vithstand voltage at industrial requency for 1 min (kV)			20					
Lightning impulse voltage (kV)	withstand				60				
Electrical cabinet p	protection level		IP4X						
Short-circuit curre	ent (kA/s)	20/3, 25/3				50/3			
Rated current (A)		630, 1250, 2000	1250, 2000	3150	1250, 2000	2500, 3150	4000	5000	
Dimensions	Wide	750, 1000	750, 1000	750, 1000	750, 1000	750, 1000	750, 1000	750, 1000	
(mm)	Deep	1800, 2000	1800, 2000	1800, 2000	1800, 2000	1800, 2000	2400	2200	
	2400								
Applied standard		IEC 62271-100							

MV Series - List of available units

MEDIUM VOLTAGE CABINET 12kV



Technical Chara	acteristics			Spo	ecificati	ons				
Rated Voltage (kV)					12					
Number of electrod				3						
Rated frequency (H	Iz)				50/60					
Withstand voltage a frequency for 1 min	28									
Lightning impulse voltage (kV)	withstand	75								
Electrical cabinet p	al cabinet protection level				IP4X					
Short-circuit curren	nt (kA/s)	25/3 40/3 50/3								
Rated current (A)		630, 1250, 2000	1250, 2000	3150	1250, 2000	2500, 3150	4000	5000		
Dimonsions	Wide	750, 1000	750, 1000	750, 1000	750, 1000	750, 1000	750, 1000	750, 1000		
Dimensions (mm)	Deep	1800, 2000	2000, 2200	2000, 2200	2000, 2200	2000, 2200	2400	2200, 2400		
	High			2400						
Applied standard		IEC 62271-100								

MEDIUM VOLTAGE CABINET 17.5kV



Technical Ch	aracteristics	Specifications							
Rated Voltage (k	V)	17.5							
Number of electr	rode		3						
Rated frequency	(Hz)			50/	' 60				
Withstand voltag	•			3	8				
Lightning impuls voltage (kV)	se withstand	95							
Electrical cabine	t protection level			IP	4X				
Short-circuit cur	rent (kA/s)	25/3	25/3 40/3 50/3						
Withstand crest frequency (kA)	Current	25/1	40/0.1 50/0.5						
Rated current (A	.)	630, 1250, 2000	1250	3150	1250, 2000	2500, 3150	4000		
	Wide	750, 1000	750, 1000	750, 1000	750, 1000	750, 1000	750, 1000		
Dimensions (mm)	Deep	1800, 2000	2000, 2200	2000, 2200	2000, 2200	2000	2200		
	High			2400					
Applied standard	d	IEC 62271-100							

MV Series - List of available units

MEDIUM VOLTAGE CABINET **24kV**



				101			
Technical Cha	racteristics		Spe	cificatio	ons		
Rated Voltage (kV)	24					
Number of electro	de			3			
Rated frequency (Hz)			50/60			
Withstand voltage frequency for 1 mi				50			
Lightning impulse voltage (kV)	125						
Electrical cabinet			IP4X				
Short-circuit curre	25/3 40/3						
Withstand crest Confrequency (kA)	urrent	25/1 40/0				0.5	
Rated current (A)		630, 1250	2000	2500	1250, 2000	3150	
	Wide	1000, 1200	1000, 1200	1000, 1200	1000, 1200	1000, 1200	
Dimensions (mm)	Deep	1800, 2000	1800, 2000	1800, 2000	1800, 2000	1800, 2000	
	High	2400					
Applied standard	IEC 62271-100						

MEDIUM VOLTAGE CABINET 36kV



Technical Characteris	Specifications				
Rated Voltage (kV)	Rated Voltage (kV)				
Number of electrode		3			
Rated frequency (Hz)		50/60			
Withstand voltage at industrial for 1 min (kV) ở tần số công ngh	70				
Lightning impulse withstand vol	170				
Electrical cabinet protection leve	el	IP4X			
Short-circuit current (kA/s)		25/3, 31.5/3, 40/3			
Withstand crest Current frequen	cy (kA)	40/1			
Rated current (A(A))		1250/2000/3150			
	Rộng	1200			
Kích thước(mm)	Sâu	2250~3000			
	Cao	2400			
Tiêu chuẩn áp dụng	IEC 62271-100				

Vacuum Circuit Breakers & LBS

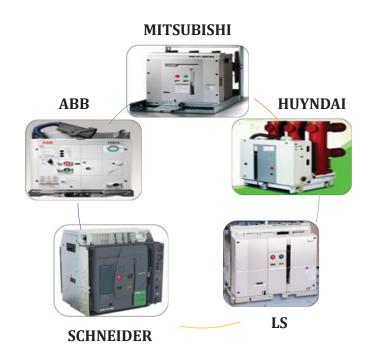


Vacuum Circuit Breakers

Vacuum circuit breakers (VCBs) are installed in medium voltage distribution lines to protect the service life and loading device. In the event of a fault such as overcurrent, short circuit and earth fault current, the VCB operates by breaking the circuit through an internal vacuum circuit breaker which is actuated by a signal from a separate external relay.

High-end products improve the convenience and reliability of medium voltage switchgear configurations with accessories: UVT, magnet lock, Interlocking, Key lock, Temperature sensor, MOC, TOC, Ground S/W.

Maximize compatibility with existing products on the market: Schneider, ABB, LS, SIEMEN, HUYNDAI,...



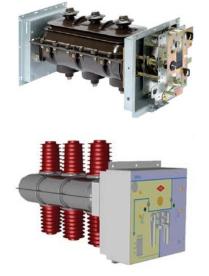
Vacuum Circuit Breakers & LBS

Technical Characteristics		Specification	ns					
Rated Voltage (kV)	7.2	12	24	36				
Number of electrode		3						
Rated frequency (Hz)	50/60							
Rated current (A)	630 up to 5000A							
Applied standard		IEC 62271-10	00					
Withstand voltage at industrial frequency for 1 min (kV)	20	28	50	70				
Lightning impulse withstand voltage (kV)	7) 60 75,95 125 17							
Withstand crest Current frequency (kA)	52,65 40,63,80,100,125 40,63,80							
Short-circuit current (kA/3s)	20, 25	16, 25, 31.5, 40, 50	16, 25, 31.5	25				

LBS

The loading breaker has the same structure as the Recloser, but it does not have closing roll, cutting roll and controller, so it cannot be controlled remotely or combined with relay protection to perform the protection function. LBS is superior to ordinary circuit breakers and Disconnectors Switches that can be switched on/off at full loading. LBS opening/closing is usually done manually. To perform the protection function LBS must be used in conjunction with a fuse. It Installed indoors or outdoors.

SEAE's high-end medium voltage cabinets are compatible with existing LBSs on the market of equipment manufacturers such as: RB, Schneider, ABB, LS, ...



Technical Characteristics		Specifications				
Rated Voltage (kV)	7.2	12	24	36		
Number of electrode		:	3			
Rated frequency (Hz)		50/60				
Rated current (A)		400, 630, 1250				
Applied standard	II	EC 60265, 62271-10	62271-20 02, 60694			
Withstand voltage for 1 min (kV)	20	28	50	70		
Lightning impulse withstand voltage (kV)	60	75	125	170		
Withstand crest Current frequency (kA)		31.5 - 65				
Short-circuit current (kA/s or 3s)	12	2.5, 16, 20,	25	25		

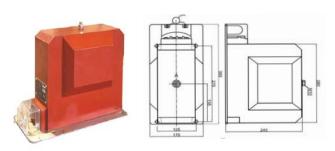
Measuring device

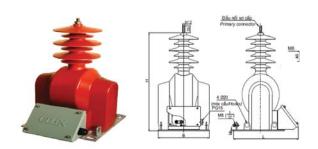
Voltage and current transformers are molded in a vacuum by epoxy resin system of Huntsman with very good mechanical and electrical properties, withstand sudden temperature changes, withstand the impact of long-term breakdown voltages

The current transformer/transformer can be installed in any position by the four bolts that snap into the four holes on the base. The base is made of steel, solid structure and galvanized.

Voltage Transformer

The transformer is designed with 1 or more ratios, the ratio can be changed by changing the connection on the secondary side. Up to 1 or 2 secondary winding. The secondary winding is used for measurement or protection purposes. Voltage transformer outputs are integrally molded to the body, terminal cover with cap and sealing position.





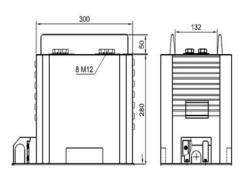
Technical Characteristics		Specifications					
Highest voltage for equipment (kV)	7.2	12	24				
Withstand voltage at industrial frequency for 1 min (kV)	20	28	50				
Lightning impulse withstand voltage (kV)	40	75	125				
Rated frequency (Hz)		50					
Mounting position	Indoor/Outdoor						
Loading / Accurate measurement (VA/CL)	10-50VA/0.5-1						
Loading / Accurate protection (VA/cl)	10-100VA/3P-6P						
Continuous rated overvoltage ability (kV)	1.2* Un						
Rated overvoltage ability at 30s or 8hours (kV)	1.9* Un						
Minimum Leakage current distance (mm/kV)		31					
Working temperature	0-50 độ C						
Limit of temperature rising	60 độ C						
Rated primary voltage (V)	6000:√3; 10000:√3, 22000:√3						
Rated Secondary Voltage (V)	100; 110; 1	; 120; 100:√3;110:√3; 100:3; 110:3					
Applied standard	IEC60044-2; IEC	61869-3; TCVN 7697-	2 TCVN 11845-3				

Measuring device

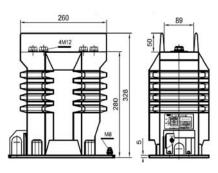
Current transformer

The current transformer is designed with 1 or more ratios, the ratio can be changed by connecting the secondary side. There are 3 secondary windings used for measurement or protection purposes. To prevent danger, the secondary circuit of the current transformer must always be connected to the load or short circuit. One terminal of the secondary winding must be grounded during operation. The current transformers outputs are integrally molded to the body, terminal cover with cap and sealing position.









Technical Characteristics	Specifications				
Highest voltage for equipment (kV)	7.2	12	24		
Withstand voltage at industrial frequency for 1 min (kV)	20	28	50		
Lightning impulse withstand voltage (kV)	40	75	125		
Rated frequency (Hz)		50			
Mounting position		Indoor/Outdoo	or		
Nominal short-current - Ith (A)		80*In/1s, 25kA/	′1s		
Nominal current - In (A)	Jan-00				
Loading / Accurate measurement (VA/CL)	10-50VA/0.5-1				
Loading / Accurate protection (VA/cl)	10-100VA/ 5P5, 5P10, 5P20,				
Working temperature	0-50 độ C				
Limit of temperature rising	60 độ C				
Rated primary voltage (V)	5, 10, 15, 20, 25, 30, 40, 50, 60, 75, 100, 150, 200, 250, 300, 400, 500, 600, 750, 1000, 1200, 1600, 2000, 2500, 3150				
Rated Secondary Voltage (V)	5A, 1A				
Applied standard	IEC 60044-1; IEC 61869-2; TCVN 7697-1				

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Measuring deviceg

Protection fuse



Fuse is designed to protect equipments in medium voltage cabinets and other equipment (distribution transformers, compensate capacitor, motors) from the thermal effects of short-circuit current and over current. The timeline characteristic corresponds to the IEC 60282-1 standard.ính dòng thời gian tương ứng với tiêu chuẩn IEC 60282-1.

Operating voltage (kV)	Potesi (kV		50	75	100	125	160	200	250	315	400	500	630	800	1000	1250	1600	2000
	Primary curre of the Voltage transformer Ip at 6kV(A)	age er	5	7	10	12	15	19	24	30	39	48	61	77	96	120	154	192
7.2	Crest Curr	en (A)	58	86	115	145	185	230	289	364	462	577	727	923	1154	1440	1848	2310
	Rated current	Imin.	10	16	25	32	40	40	50	50	63	80	100	100	125	160	200	250
	(A)	Imax.	16	20	32	40	50	50	63	63	80	100	125	125	160	200	250	315
	Primary current of the Voltage transformer Ip at 6kV(A)	tage ier	3	4	6	7	9	12	14	18	23	29	36	46	58	72	92	115
12	Crest Curr	ren (A)	35	52	70	86	110	138	173	218	276	346	437	554	692	866	1109	1380
	Rated current	Imin.	6	10	10	16	20	25	32	40	50	50	63	80	100	100	125	160
	(A)	Imax.	10	16	16	20	25	32	40	50	63	63	80	100	125	125	160	200
	Primary c of the Volt transform Ip at 6kV(tage ier	1	2	3	4	5	6	7	9	12	14	18	23	29			
24	Crest Curi	ren (A)	18	26	35	43	55	70	86	109	138	173	217	277	346			
	Rated current	Imin.	4	4	6	6	10	10	16	20	25	32	40	50	50			
	(A)	Imax.	6	6	10	10	16	16	20	25	32	40	50	63	63			
	Primary c of the Volt transform Ip at 6kV(tage ier	1	1	2	2	3	4	5	6	8	10	12	15	19			
36	Crest Curi	ren (A)	12	17	23	29	37	46	58	73	92	115	145	185	230			
	Rated	Imin.	2	4	6	6	6	10	10	16	20	20	25	40	50			
	current (A)	Imax.	4	6	10	10	10	16	16	20	25	25	32	50	63			

Measuring device

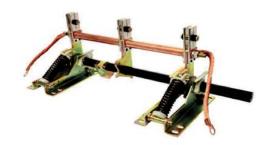
Earthing switch

Quick earthing swtich is manufactured by Green power company or by SEAE, it is fitted manual operating mechanism, and have the ability of making short circuit.

Earthing switch contains indicator of opening and closing position. The Operating mechanism is operated manually. Mechanical interlock mechanism can be installed on the rod of operating mechanism, interlocking with circuit breaker truck, or the interlock electromagnet can be installed, then implement the electrical interlock.

Earthing switch contains auxiliary contact, and it can supply the signal for opening and closing state of earthing switch





Earthing Switch Technical Parameters

No.	Item :	Unit	Parameters					
1	Rated Voltage	kV	12	24	40.5			
2	Center Distance Between Phases	kV	150; 210	210; 275	280; 350			
3	Rated Short Time Withstand Current	kA/s	50/4	31.5/4	31.5/4			
4	Rated Short CircuitMaking Capacity (peak)	kA	120	80	80			
5	Power Voltage Of Interlock Electromagnet	V	48 - 220 VAC/DC	48 - 220 VAC/DC	48 - 220 VAC/DC			

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Measuring device

Cable terminations



Cable termination kit - Raychem Indoor

Indoor terminations for screened paper Insulated (MIND) cables with one metal sheath per phase 10 kV, 22 kV and 35 kV

Nominal voltage Uo/U (kV)	Cross section (mm2)		
6/10	35 70 95 500		
12/20	35 50 70 - 185 240 500		
20/35	50 95 120 - 185 240 500		

Cable termination kit - Raychem Outdoor

Outdoor terminations for screened paper Insulated (MIND) cables with one metal sheath per phase $10\ kV$, $22\ kV$ and $35\ kV$

Nominal voltage Uo/U (kV)	Cross section (mm2)		
6/10	35 70 95 500		
12/20	35 50 70 - 185 240 500		
20/35	50 95 120 - 185 240 500		



Cable termination kit 3M - Three Phase



	6/10(12)kV	12/20(24)kV		12/20([24]kV
	Indoor/outdoor	Indoor	Outdoor	Indoor	Outdoor
1 Phase	QTII(X)4S-11	QTII(X)4S-12	QTII(X)6S-12	QTII(X)6S-13	QTII(X)8S-13
3 Phase	QTII(X)4S-31	QTII(X)4S-32	QTII(X)6S-32	QTII(X)6S-33	QTII(X)8S-33

Measuring device

Relay



REF601 features:

- Cable and feeder protection in solidly earthed
- Resistance earthed and isolated neutral networks
- Phase currents are measured with current sensors type Rogowski coil
 Earth-fault
- Current can be internally calculated or measured with conventional current transformers
- Functions: 50/51, 50N/51N...



REF615, 630 features

- Directional/non-directional overcurrent protection
- Directional and non-directional earth-fault protection
- Phase-segregated line-diffential protection
- System voltage supervision
- Measuring
- Circuit-breaker control capability
- Compliant to IEC 61850
- Functions: 50/51, 50N/51N
- Optional: 27, 59, 49 RMS, 66, 79...



REF610 features

- REF610 is a protection relay mainly designed for the protection of incoming and out-going feeders in MV distribution substations.
- REF610 can also be used as back-up protection for motors, transformers and genera-tors, in industrial as well as in utility applications.
- Function: 50/51, 50N/51N, 27, 59, 49 RMS, 66, 79...



GE Relays, features:

- Overcurrent and earth fault protection with adjustable time reset
- Earth fault protection insensitivity to transformer
- RMS thermal overload protection
- Directional earth fault protection suitable for all earthing systems
- Voltage and frequency protection functions
- Comunication: Modbus RTU, IEC61850...
- Main functions: 50/51, 50N/51N, 46, 49RMS, 27, 59, 81, 79...

Installation information



- The switchgear installation foundation dimension and erection dimension as show in draw-ings
- For the arrangement of single array, an operator corridor of 2.5 m is appropriate in front of the switchgear while for the arrangement of two arrays, an operator corridor of 3 m is appropriate.
- According to the specific project requirement and drawing notes, move the switchgears to the specific position. If the switchgear array is quite long (more than 10 sets of switchgear), it should start assembly from the center position.
- During transportation of the switchgear, only special transportation vehicles such as hoist or fork truck is allowed to use. Both roll and crowbar are prohibited. Never attempt to push the withdrawable part into the compartment and transport them together. Only after the compartment body is erected well, the withdrawable part is allowed to push into the compartment.
- Loose the top cover bolts of the busbar compartment and remove the cover plate.
- Loose the fixing bolts in the front of the busbar compartment and remove the assembling partition.
- Loose the fixing bolts of the horizontal draw-out partition under the circuit breaker compart-ment and remove the horizontal partition.
- Loose and remove the cable cover plate.
- Remove the cover plate from the left side control line raceway of the switchgear and remove the cover plate of the front right control line raceway in the same way.
- Remove the suspension plate and fixtures.
- Erect the switchgear on the foundation one by one and keep the alignment within 2 mm in both horizontal and vertical directions.

Cautions during maintenance of switchgear

In addition to the related maintenance procedures, the serviceman should pay more attention on following recommendations:

- Check the withdrawable circuit breaker condition in accordance with the installation and oper-ation instructions of vacuum circuit breaker.
- Check the withdrawable circuit breker driving mechanism and its interlock to meet the require-ment in the instructions.
- Check main circuit contact condition, remove old grease on the fixed contact, check contact for damage, check spring for distortion, and check coating for oxidation under high tempera-ture. Fix the problem immediately if any abnormal condition is found.
- Check auxiliary circuit contact for any abnormal condition and repair it if necessary.
- Check each part of the earthing circuit for earthing continuity such as earthing contact, main earthing electrode and wiring between compartments.
- Check fasteners on each part for loose and retighten it if necessary

Transportation and storage

- Toppling over, upside down and strenuous vibration must be prohibited and always keep the switchgear far from fire.
- Protect the switchgear from raining and moisture.
- Without permission, never attempt to disassemble the electrical apparatus and parts.



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